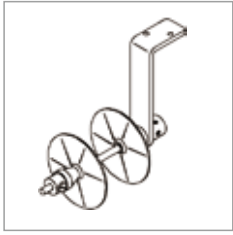


DEVICE


FH

下固定式送带盘 Lower Fixed Tape Holder

置于桌下方放布条或松紧带

Holds tape or elastic tape under the table

可自行组装 self-installation : YES

适用机型 applicable model : VC008/WWL, VC008/WWLB, VC008/WWLC, VC008/VSF
HF008/HPR


HWL(P) 后拉引滚轮 Rear Puller

协助车缝后平顺，不会挤压。与针位距离72mm，让拉布与出布更稳定

Smooths the sewing process, and no shirr. The 72 mm distance from the needle helps to stabilize the fabric during sewing process.

可自行组装 self-installation : NO

适用机型 applicable model : HF008


LSA

上固定式送带盘 Upper Fixed Tape Holder

置于上前方放布条或松紧带

Holds tape or elastic tape in front.

可自行组装 self-installation : YES

适用机型 applicable model : VC008/VPL, VC008/VSF


RL

筒型衣物撑开滚轮组 Tubular Extending Roller

协助将筒型衣物撑开,便于车缝

Extends the tubular material to make sewing process easier.

可自行组装 self-installation : YES

适用机型 applicable model : VC008/VCE


VAD

气压式抬押脚装置 Pneumatic Presser Foot Lifter

利用气压提升押具可提高效率

注: 1. 需有空压设备 2. 搭配伺服马达使用

Pneumatic presser foot lifter is used to improve operation efficiency.

Remark: 1. Compressor capability needed. 2. Servo motor needed.

可自行组装 self-installation : YES

适用机型 applicable model : VC008


VCE

环型裤头松紧带上带装置 Tubular Elastic Inserting and Attaching

用于运动裤或男内裤等圆筒型衣裤上松紧带包缝，本机型可有两种缝合方式:

1. 环型松紧带布料折边缝
2. 拷克后上环形松紧带包缝

Tubular elastic inserting on sportswears or man's underwears, two types of sewing functions are available:

1. To attach tubular seamless elastic waistband.
2. To cover sewing on elastic after overlock seaming.

可自行组装 self-installation : YES

适用机型 applicable model : VC008



VCL(P) 后拉引滚轮 Rear Puller

协助车缝后平顺，不会挤压。与针位距离 72 mm,让拉布与出布更稳定

注: 各机型搭配平轮或齿轮如下表, 若有异于标准品订购时请特别注明

Smooths the sewing process, and no shirr. The 72 mm distance from the needle helps to stabilize the fabric during sewing process.

Remark: Please check the type of pullers (flat or serrated) used for different machines from the table below. If you would like to order different pullers standard, please remark when ordering other than.

滚轮 / Roller	平轮 / Flat		齿轮 / Gear	
上 / Upper	VCL16	VCL16P	VCL37(27T)	VCL37P(27T)
下 / Lower	VCL28	VCL28	VCL33P(16T)	VCL33P(16T)
VC008-04xxxP			S	
VC008-04xxxP/VCE			S	
VC008-02xxxP/VMR	S			
VC008-04xxxP/VSF	S			
VC008-04xxxP/WL			S	
VC008-06xxxP/VPL		S		
VC008-12xxxP				S
VC008-12xxxP/VCE				S
VC008-12xxxP/VPQ		S		
VC008-12xxxP/VPT		S		
VC008-12xxxP/WL				S
VC008-12xxxP/VPQ-K		S		
VC008-12xxxP/VSM		VCL16D		
VC008-12xxxP/VSQ		VCL16D		

VCL 滚轮明细表 VCL Roller List

Type	平轮 Flat Type				齿轮 Gear Type		压花 Knurling	
材质 Material	硬质塑料 PU (White)		软质橡胶 Rubber (Black)		塑钢 POM (White)		钢质 Steel	
长度 Length	56mm	80mm	56mm	80mm	56mm	80mm	56mm	78mm
上滚轮护盖 Upper Cover	VCL39Q	VCL39R	VCL39Q	VCL39R	VCL39Q	VCL39R	VCL39Q	VCL39R
上滚轮 Upper	VCL16	VCL16P	VCL16Q	VCL16R	VCL08(22T) 厚 Heavy	VCL08P(22T) 厚 Heavy	VCL08Q (59T)	VCL08N (22T)
		VCL37(27T) 中厚 Medium			VCL37P(27T) 中厚 Medium			
		VCL59(44T) 薄 Light			VCL60(44T) 薄 Light			
		VCL62(54T) 轻薄 Fine			VCL63(54T) 轻薄 Fine			
下滚轮 Lower	VCL28		VCL28R		VCL33(14T) 厚 Heavy		VCN33N(22T)	
				VCL33P(16T) 中厚 Medium				
				VCL61(28T) 薄 Light				
						VCL64(32T) 轻薄 Fine		

滚轮选用原则 Puller Set Application

平轮 Flat type	塑料 PU	适用一般薄布料，如梭织棉布 For common materials, eg: woven cotton fabric.
	橡胶 Rubber	适用贴带车缝，或光滑薄布料使用，如梭织丝光布 For tap attaching or slippery materials, eg: woven silk fabric.
齿轮 Gear type	粗齿塑钢 Big-teeth POM	适用松紧带车缝，大折景 For elastic band sewing, big gathering
	细齿塑钢 Fine-teeth POM	适用松紧带车缝，小折景 For elastic band sewing, small gathering
钢质压花轮 Knurling Steel roller		适用牛仔类与厚布料 For jeans and heavy material

可自行组装 self-installation : NO

适用机型 applicable model : VC008



VMR

双针打折装置 Ruffling

适用于窗帘·床罩等寝具的装饰缝及桌布或室内装饰品之打折·由花盘(凸轮)控制可缝制各种各样漂亮的皱折

注:1.皱折最大间距 7-8 mm

2.六块花盘凸轮如V15附图

Decorative sewing on curtain and bed sheets or various ruffling patterns on table cloth or indoor decoration which controlled by cams.

Remark: 1. Maximum 7-8 mm space for shirring.

2. Six cams as listed on V15.

可自行组装 self-installation : NO

适用机型 applicable model : VC008-02064P



VPL

贴带装置 Tape Attaching

主要用于衬衫门襟·腰带·运动衣等装饰条带

注: 1.喇叭成品规格如图表

2.布条之尺寸可依3/16"或1/4"倍数变换

Decorative tape for shirt-fronting, sportswears, waist band, etc...

Remark: 1. Folder and finished goods specifications as listed in the table below

2. Tape size can be adjusted in multiples of 3/16" or 1/4".

机型 Model	完成尺寸 Finished Size(mm)	X	Y	Z	针距 Needle Gauge	押具 Presser Foot
VC008-06048P	8	B417P	B417AP	B417P	3/16"	P9412DA
	9	B417Q	B417AQ	B417Q		P9412D
VC008-06064P	10	B417R	B417AR	B417R	1/4"	P9512DA
	12	B417S	B417AS	B417S		P9512D
	16	B417U	B417AU	B417U	1/2"	P9512B
VC008-12064P	16	B417U	B417AU	B417U	1/4"	P9712D

可自行组装 self-installation : YES

适用机型 applicable model : VC008-06048P, VC008-06064P



VPQ

COMPUTER-EXPORT

适用于女用裙皱折·连身衣裙等腰边松紧带皱折均能顺畅缝纫·勾针底线宜用弹性线
Suitable for sewing ornamental shirring on women's blouses. Suggested to use elastic thread for lower looper.

可自行组装 self-installation : YES

适用机型 applicable model : VC008-12048P, VC008-12064P



VPQ-K

弹性线抽折缝装置 Elastic Thread Shirring

适用于女用裙皱折·连身衣裙等腰边松紧带皱折均能顺畅缝纫

1.勾针底线宜用弹性线

2.增加VWL组可稳定松紧带的松紧度让车缝更平顺美观,不跳针

3.将弹性线安装于桌板下·让弹性线车缝更顺畅

4.本配件为多功能,可调为VWL·VPQ单一使用

Suitable for sewing ornamental shirring on women's blouses.

1. Suggested to use elastic thread for lower looper.
2. The added VWL set will further stabilize the tension of elastic thread and make sewing process more smoothly, also can avoid stitch skipping.
3. Holds the elastic thread under the table to make sewing process more smoothly.
4. Multifunction device can be adjusted to VWL or VPQ.

可自行组装 self-installation : YES

适用机型 applicable model : VC008-12048P, VC008-12064P



VPS

弹性线抽折缝装置 Elastic Thread Shirring

适用于女用裙皱折·连身衣裙等腰边松紧带皱折·如:女衬衫·游泳衣,妇女用衣物·枕头套·儿童衫.针线用弹性线·勾针为勾线功能不穿线·为101车缝式样

Suitable for sewing ornamental shirring on women's blouses, swimsuits, pillowcases, children's shirts. Needle uses elastic thread and looper without any thread. It's 101 sewing type.

可自行组装 self-installation : YES

适用机型 applicable model : VC008-12048P, VC008-12064P



VPT

折布车缝装置(明折缝) Tucking (Visible Fold Seaming)(VPT) 折布车缝装置(暗折缝) Tucking (Blind Fold Seaming) (VPTA)

配合多种导边器可组合各种打折·右倾或左倾折均能完美之缝纫如:衬衫·连衣裙·衣服·儿童衬衫·尼龙裤等细条打折用

注:如购一般机型自行安装的VPT时·VA05及VA06导边器固定处需自行攻牙

Using various folders for different side shirring patterns, suitable for shirts, women's dress, children's shirts, nylon pants.

REMARK: When installing VPT device on standard machine, position of VA05 and VA06 folder need to be tapped first.

可自行组装 self-installation : YES

适用机型 applicable model : VC008-12048P, VC008-12064P



VWL VWLB VWLC

前松紧带送带滚轮装置 Front Elastic Feeding

松紧带送带滚轮装置能随机台本身之运转·将松紧带送出,且可调整松紧带送出量之多寡·操作简便;车缝慢跑裤·运动裤·休闲裤等裤头·由于前后导轮装置·上松紧带时能保持一定张力,维持车缝品质

註: VWL附B413喇叭

VWLB附B411喇叭及撑开滚轮组

VWLC附VCE导片

Length of elastic type can be easily adjusted by elastic feeding device, suitable for sports pants and casual pants. Roller maintains the tension of elastic thread and quality during sewing process.

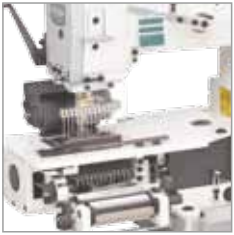
REMARK: VWL with folder B413

VWLB with folder B411 and extending roller

VWLC with VCE fabric guide

可自行组装 self-installation : YES

适用机型 applicable model : VC008-04064P, VC008-04085P, VC008-04095P,
VC008-04106P, VC008-04127P, VC008-12048P,
VC008-12064P



VSC

松紧带抽皱缝装置 Elastic Thread Shirring Sewing

弹性线直送不打线圈·由针线与勾针线上下包覆·车缝成品效果较VPQ薄·且皱折可拉伸至完全平坦

Elastic thread is straight, not looped, which is fixed by needle thread and looper thread. The finish is thinner than VPQ and the shirring becomes flat as it is pulled extensively.



可自行组装 self-installation : NO

适用机型 applicable model : VC008-12048P, VC008-12064P



VSF

门襟车缝装置 Shirt-Fronting

对于各种衬衫门襟用四针或二针,因有专用滚边器配合使用,只要一道工序即可完成. 连续缝纫非常顺畅.喇叭尺寸如图表

Using 4 or 2 needle and special folder for shirt-fronting, only one sewing process is required. Size of folder as listed in the table below.

规格Spec 代号Code	完成尺寸 Finished Size	人布宽度 Tape Size	针距 Needle Gauge	机型 Model
B529	1-3/8"	2-3/8"	1/4 - 3/4 - 1/4"	VC008-0464-191P
B529P	1-1/2"	2-1/2"	3/16 - 1 - 3/16"	VC008-0448-254P
B529Q	1-5/8"	2-5/8"	1/4 - 1 - 1/4"	VC008-0464-254P

可自行组装 self-installation : YES

适用机型 applicable model : VC008-0448-254P, VC008-0464-191P,
VC008-0464-254P



VSM

花饰缝装置 Decorative Sewing

由16个花盘变化·利用针线之搭配,可缝制数十种不同花样·适用于高级衣饰、窗帘、床罩等寝具的装饰缝及桌巾或室内装饰品之花饰缝

To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality dresses, curtains, bed sheets and tablecloths.

可自行组装 self-installation : NO

适用机型 applicable model : VC008-12048P, VC008-12064P



VSSM

花饰缝 Decorative Sewing

由16个花盘变化·利用针线之搭配,可缝制数十种不同花样·适用于高级衣饰、窗帘、床罩等寝具的装饰缝及桌巾或室内装饰品之花饰缝

To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality dresses, curtains, bed sheets and tablecloths.

可自行组装 self-installation : NO

适用机型 applicable model : VC008-12048P, VC008-12064P



VSQ

松紧花饰缝装置 Decorative Sewing with Elastic Thread Shirring

由16个花盘变化·利用针线之搭配,可缝制数十种不同花样·适用于高级衣饰、窗帘、床罩等寝具的装饰缝及桌巾或室内装饰品之花饰缝

To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality dresses, curtains, bed sheets and tablecloths.

可自行组装 self-installation : YES

适用机型 applicable model : VC008-12048P, VC008-12064P



VUT

自动切线装置 Pneumatic Automatic Thread Trimmer

气动式自动切线可提高车缝效率节省成本

Pneumatic automatic thread trimmer increases operation efficiency and saves the cost.

可自行组装 self-installation : NO

适用机型 applicable model : VC008-04064P, VC008-04085P, VC008-04095P
VC008-04106P, VC008-04127P, VC008-12050P

VC008 弹性线机型对照/VC008 Comparision on Elastic Thread Models

型号 Model	布样 Sample Fabric	面线(针线) Surface Thread (NeedleThread)	底线(勾针线) Rear Thread (Looper Thread)	花样线 Decorative Thread	备注 Remark
VPQ		一般 Standard	弹性线 Elastic	-	
VPQK		一般 Standard	弹性线 Elastic	-	车缝与VPQ完全相同 差别在多加VWL下送轮, 使底线控线稳定 Same stitch as VPQ. The difference is on the front roller, VWL, which stabilizes rear thread controls.
VPS		弹性线 Elastic	无 None	-	勾针不穿线 Looper without thread.
VSM		一般 Standard	一般 Standard	V	可平,也可皱折 Flat or shirring at options
VSQ		弹性线 Elastic	无 None	V	功能=VPS+VSM 弹性线抽皱折 Function equates VPS plus VSM. Elastic shirring.
VSC		一般 Standard	一般 Standard	-	弹性线拉直,由底线与面线包 Elastic thread is stretched and covered by rear thread and surface thread.
VSSM		一般 Standard	弹性线 Elastic	V	功能=VSM+VPQ Function equates VSM plus VPQ.

MOTOR

代码 Motor No.		规格 Specification					适用机型 Applicable Model	
		W	V	Pole	Phase	HZ / R.P.M.		
离合器马达 Clutch Motor	T3230Dx	400W	110	2	1	50HZ/2850 R.P.M. 60HZ/3450 R.P.M.	VC008 HF008 Z008	
	T3201Dx		220					
	T3202Dx		240					
	T3203Dx		380					
	T3204Dx		220					
	T3231Dx	550W	110		1			
	T3205Dx		220					
	T3206Dx		240					
	T3207Dx		380					
T3208Dx	220	3						
伺服马达 Servo Motor	T6424EH T6425EH		750W	220-240	4	1	50HZ/60HZ 3500 R.P.M.	VC008 VC008/VUT
	T7119CH		550W	380		3		
	TC201KH TC202KH			220-240		1	50HZ/60HZ 3000 R.P.M.	HF008
	TC301EH	380		3		Z008		
	TC301EH	220-240						
简易伺服马达 Simplified Servo Motor	TSA-750	750W	220-240	4	1	50HZ/60HZ 5000 R.P.M.	VC008	

TABLE

桌板代号 Item No.	尺寸 / Size(Mm)			说明 Description	适用机型 Applicable Model
	长 Length	宽 Width	厚 Thickness		
VC008-T1	1200	540	45	半沉式 Semi-submerged	VC008-04
VC008-T2	1200	540	45	上乘式 Non-submerged	VC008-04
VC008-T3	1200	540	45	半沉式 Semi-submerged	VC008-06/VPL VC008-12,13
VC008-T4	1200	540	45	上乘式 Non-submerged	
VC008-T5	1200	540	45	半沉式 Semi-submerged	VC008-04/VWL VC008-04/VWLB VC008-04/VWLC
VC008-T6	1200	540	45	半沉式 Semi-submerged	VC008-12/VPQK VC008-12/VWL VC008-12/VSSM
VC008-T7	1200	540	45	半沉式 Semi-submerged	VC008-02/VMR
VC008-T8	1200	540	45	半沉式 Semi-submerged	VC008-12/VSM VC008-12/VSQ
VC008-T9	1200	540	45	半沉式 Semi-submerged	VC008-12/VSC
VC008-T10	1200	540	45	全沉式 Full-submerged	VC008-04,12
HF008-T1	1200	540	45	半沉式 Semi-submerged	HF008
HF008-T4	1200	540	45	半沉式 Semi-submerged	HF008/FBQ
Z008-T1	1200	540	45	半沉式 Semi-submerged	Z008
Z008-T2	1200	540	45	上乘式 Non-submerged	Z008