

Fibre-reinforced Geosynthetic Clay Liner (GBR-C)

Bentofix® NSP 4300



NAUE GmbH & Co. KG
Gewerbestr. 2
32339 Espelkamp-Fiestel
Germany

Phone: +49 5743 41-0 Fax: +49 5743 41-240
E-Mail: info@naue.com Internet: www.naue.com

Australia / New Zealand

Bentofix® NSP 4300 is a shear strength transmitting geosynthetic clay barrier (GBR-C), continuously needle-punched through all components. A GBR-C is also known as geosynthetic clay liner (GCL) or bentonite mat. Bentonite powder is impregnated into a 500 mm overlapping area on both longitudinal sides of the cover layer. The 300 mm length longitudinal overlapping areas are marked on the carrier layer.

Property	Test method*	Unit	Values
Geotextile layers:			
Cover layer (polypropylene nonwoven):			
Mass per unit area	EN ISO 9864	g/m ²	≥ 200
Carrier layer (polypropylene woven):			
Mass per unit area	EN ISO 9864	g/m ²	≥ 100
Bentonite layer (sodium bentonite powder):			
Mass per unit area	EN 14196 (ρ_{CLAY} , 0%)	g/m ²	≥ 3,200
Swell index	ASTM D5890	ml/2g	≥ 24
Fluid Loss	ASTM D5891	ml	≤ 18
Montmorillonite content	VDP69 (Methylene blue)	mg/g	≥ 300
Geosynthetic Clay Liner:			
Mass per unit area	EN 14196 ($\rho_{\text{GBR-C}}$, 0%)	g/m ²	≥ 3,500
Thickness	EN ISO 9863-1	mm	≥ 5.4
Max. tensile strength, md/cmd**	EN ISO 10319 / ASTM D6768	kN/m	≥ 10.8 / ≥ 10.8
Elongation at break, md/cmd**	EN ISO 10319 / ASTM D6768	%	≥ 8 / ≥ 5
Peel strength	ASTM D6496	N/m	≥ 360
Static puncture strength	EN ISO 12236 / ASTM D6241	N	≥ 1,800
Permeability / Hydraulic Conductivity (k_{10})	EN 16416 / ASTM D5887	m/s	≤ 3 x 10 ⁻¹¹
Index Flux (q_{10})	EN 16416 / ASTM D5887	(m ³ /m ²)/s	≤ 9.5 x 10 ⁻⁹
Roll width	-	m	5.0

* = based on; **md = machine direction, cmd = cross machine direction, ≥ = MARV, ≤ = MaxARV

The listed technical values are values, achieved in our laboratories and/or independent testing institutes. Our products are subject to changes without prior notice.