FreeStep™
Elliptical Recumbent Cross Trainer

Assembly Instructions & User Guide

For Zero-Impact Cardio and Muscle Toning Workouts

* Specifications may vary from this image and are subject to change without notice.

To download and print Teeter FreeStep™ instructions, visit the product support page at teeter.com.
Congratulations on your purchase of the Teeter FreeStep™! In order to utilize this product to its fullest extent, it is critical that you follow, read, and fully understand the Assembly Instructions & User Guide. The FreeStep™ is a multiple user, reusable device for home use, intended to provide a comfortable, zero-impact workout for adults.

For step-by-step, 3D interactive instructions, download BILT (a FREE mobile app) to your smartphone to follow along. See Page 5 for instructions on how to download BILT.

To register your product warranty, go to teeter.com/Support/Warranty-Registration

If you have any questions concerning assembly or if any parts are missing, DO NOT RETURN THE ITEM TO THE STORE OR CONTACT THE RETAILER. Our dedicated customer service experts can help! Contact Teeter Customer Service at 800.847.0143, or via online forms or Live Chat at teeter.com.

Assembly Instructions
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BEFORE YOU BEGIN: Review all steps before beginning assembly and read all precautions before using the Teeter FreeStep™. Carefully adhere to the Assembly Instructions and User Guide to help ensure safety and product integrity.

IMPORTANT SAFETY INSTRUCTIONS
READ ALL INSTRUCTIONS BEFORE USING THE TEETER FREESTEP™

WARNING

FAILURE TO FOLLOW INSTRUCTIONS AND WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

To reduce the risk of injury:

- Read and understand all the instructions, review all other accompanying documents, and inspect the equipment before use. It is your responsibility to familiarize yourself with the proper use of this equipment and the inherent risks of exercise equipment if these instructions are not followed, such as, pinching, entrapment, equipment failure, or aggravating a pre-existing medical condition. It is the responsibility of the owner to ensure that all users of the product are fully informed about the proper use of the equipment and all safety precautions.

- ALWAYS consult with your doctor before beginning any exercise or weight-loss program, especially if you are over the age of 35 or have any known pre-existing medical problems. This may include injury or illness, but also the side effects of any drug or supplement (prescribed or over-the-counter).

- The instructions and advice presented in this User Guide are in no way intended as a substitute for medical advice or counseling.

- DO NOT continue using the equipment if you feel pain, discomfort, shortness of breath, chest tightness, or become light-headed or dizzy while exercising. STOP and seek medical advice. Call 911 if you are having an emergency health condition.

- DO NOT use if you are over 300 lbs. (136 kg). Structural failure and physical injury could occur.

- ALWAYS ensure that all adjustable features are accurately adjusted to the users’ body proportions and all parts are fully tightened and secured before use. ALWAYS hold the Handles or Seat Handles when mounting, dismounting, or using equipment.

- DO NOT place hands or feet near linkages while in use. The linkages are flywheel driven and can cause serious injury, entrapment, or death. DO NOT allow pets or children to approach the linkage while it is moving.

- DO NOT place any objects within a 24” (61cm) radius of the machine. Do not place any objects or body parts behind the pivot area of the pedals.

- ALWAYS reduce pedal speed in a controlled manner. Pedals continue to spin when you stop pedaling.

- DO NOT allow children to use this machine. Keep children, bystanders, and pets away from machine at all times and DO NOT allow children to be left unattended in the same room at the equipment. The FreeStep™ is not intended for use by persons with reduced physical, sensory or mental capabilities, unless they are given supervision and instruction concerning use of the machine by a person responsible for their safety.

- ALWAYS wear appropriate clothing while exercising with the machine. DO NOT wear loose clothing that could get entangled in the equipment. ALWAYS wear athletic shoes to protect feet while exercising with the machine.

- ALWAYS store indoors and on a level surface. This equipment is not intended for outdoor use.

- DO NOT use in any commercial, rental or institutional setting. This product is intended for home-use only.

- ALWAYS use this equipment only for its intended use as described in this manual. DO NOT use attachments not recommended by manufacturer.

- DO NOT drop or insert any object into any opening or place any sharp objects near the equipment. Keep body parts, hair, loose clothing and jewelry clear of all moving parts.

- DO NOT operate equipment while under the influence of drugs, alcohol, or medication that may cause drowsiness or disorientation.

- ALWAYS inspect the equipment prior to use. Make sure all fasteners are secure and adjustable settings are secure.

- ALWAYS replace defective components immediately and/or keep the equipment out of use until repair.

- ALWAYS position equipment on a level surface and away from water or ledges that could lead to accidental immersion or falls.

- ALWAYS use a damp cloth when cleaning. DO NOT use abrasive soaps or solvents to clean as this could cause damage to the machine.

- Refer to additional warning notices posted on the equipment. If a product label or User Guide should become lost, damaged or illegible, contact Customer Service for replacement.

SAVE THESE INSTRUCTIONS
Items for Assembly

Items not shown to scale. Hardware drawings located on the Hardware Kit insert.

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>ITEM NAME</th>
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<tbody>
<tr>
<td>Base</td>
<td>SE1101</td>
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<td></td>
<td>Base</td>
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<tr>
<td>Rear Stabilizer</td>
<td>SE1102 Rear Stabilizer</td>
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<tr>
<td></td>
<td>HK1042 Step 1a Hardware Kit</td>
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<tr>
<td>Rear Stabilizer Cover Set</td>
<td>SE1103 Rear Stabilizer Cover (2)</td>
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<td>HK1043 Step 1b Hardware Kit</td>
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<td>Pedals</td>
<td>SE1104 Pedal (2)</td>
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<td>HK1044 Step 2 Hardware Kit</td>
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<tr>
<td>Seat Back Assembly</td>
<td>SE1105 Seat Back Assembly</td>
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<td>HK1045 Step 3a Hardware Kit</td>
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<td>Lower Seat</td>
<td>SE1106 Lower Seat</td>
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<td>HK1046 Step 3b Hardware Kit</td>
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<tr>
<th>ITEM NO.</th>
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<tr>
<td></td>
<td>Console Front Support Bar</td>
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<td>SE1107 Console Front Support Bar</td>
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<td></td>
<td>HK1047 Step 4a Hardware Kit</td>
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<td>Handle Support Tubes</td>
<td>SE1108 Handle Support Tube (2)</td>
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<td></td>
<td>HK1048 Step 4b Hardware Kit</td>
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<td>Pedal Arm Joint Cover Sets</td>
<td>SE1109 Pedal Arm Joint Cover (4)</td>
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<td></td>
<td>HK1049 Step 5 Hardware Kit</td>
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<td>Upper Front Leg Cover Set</td>
<td>SE1110 Upper Front Leg Cover (4)</td>
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<td>HK1049 Step 5 Hardware Kit</td>
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<td>Handles</td>
<td>SE1111 Handle (2)</td>
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<tr>
<td>Tools</td>
<td>SE1112 Allen Wrench / Screwdriver</td>
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<td></td>
<td>SE1113 Box-Ended Wrench</td>
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Use with Step 2 Hardware Kit (HK1044)

Use with Step 3a Hardware Kit (HK1045)

Use with Step 3b Hardware Kit (HK1046)

Use with Step 4a Hardware Kit (HK1047)

Use with Step 4b Hardware Kit (HK1048)

Use with Step 5 Hardware Kit (HK1049)
Understanding Your Teeter FreeStep™
Before reading further, study the drawing below to familiarize yourself with the important components of your Teeter FreeStep™.

Identifying Parts and Components

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<tbody>
<tr>
<td>1</td>
<td>Base</td>
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<td>2</td>
<td>Main Support Tube</td>
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<td>3</td>
<td>Rear Stabilizer</td>
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<td>4</td>
<td>Rear Stabilizer Cover Set</td>
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<tr>
<td>5</td>
<td>Seat Post</td>
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<td>6</td>
<td>Height Adjustment Knob</td>
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<tr>
<td>7</td>
<td>Seat Handle</td>
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<tr>
<td>8</td>
<td>Front Crossbar</td>
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<td>9</td>
<td>Pedals</td>
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<tr>
<td>10</td>
<td>Base Pedal Arms</td>
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<td>11</td>
<td>Lower Seat</td>
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<td>12</td>
<td>Seat Back Assembly</td>
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<td>13</td>
<td>Console</td>
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<td>14</td>
<td>Battery Compartment</td>
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<td>Console Front Support Bar</td>
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<td>16</td>
<td>Lower Console Support Tube</td>
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<td>17</td>
<td>Speed Sensor Wire</td>
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<td>Handle Support Tubes</td>
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<tr>
<td>19</td>
<td>Upper Pedal Arm</td>
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<tr>
<td>20</td>
<td>Pedal Arm Joint Cover Sets</td>
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<tr>
<td>21</td>
<td>Upper Front Leg Cover Sets</td>
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<td>22</td>
<td>Upper Front Leg</td>
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<td>23</td>
<td>Handle Adjustment Knobs</td>
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<td>24</td>
<td>Handles</td>
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<td>25</td>
<td>Transport Wheels</td>
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<td>26</td>
<td>Linkage</td>
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<td>27</td>
<td>Leveling Feet</td>
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<tr>
<td>28</td>
<td>Seat Back Adjustment Knob</td>
</tr>
<tr>
<td>29</td>
<td>Resistance Adjustment Knob</td>
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</tbody>
</table>
This drawing indicates the locations of the warning labels found on your product. If a label is missing, illegible, or is removed, contact Teeter Customer Service to request a complimentary replacement label.

Note: Image and labels below are not shown in actual size.
Before Beginning Assembly

Unpack and Prepare Your Workspace

- Follow the instructions on the outside of the box for the easiest unpacking process.
- If possible, set up the product at or near the space in which you intend to use it to avoid moving it later.
- Unpack all parts and support materials. Set aside packing materials and clear your work area.
- Locate the Hardware Kit inside the box. It is labeled to correspond with the assembly process.

Plan for:

545 MIN
ASSEMBLY

Making Assembly Even Easier with BILT.

For step-by-step, 3D interactive instructions, download BILT (a FREE mobile app) to your smartphone to follow along. Simply download the BILT app by scanning the QR code below and then search for your product within the BILT app to get started!
STEP 1
Assemble Rear Stabilizer

**NOTE:**
- Always hand tighten all the bolts or screws in each step before fully tightening with the wrench or screwdriver.

- For reference, the Front, Back, Right and Left of the equipment is labeled on Page 3, *Understanding Your FreeStep™*.

**Attach Rear Stabilizer**

- Remove the Base from the packaging and position it on a level surface on the floor.

- Remove the wooden plug from the Main Support Tube in the back of the Base and discard it.

- Lift the Base slightly from the back and insert the Rear Stabilizer into the Main Support Tube at the back of the Base (Figure 1).

- Use the **Step 1a Hardware Kit** to attach the Rear Stabilizer. First hand tighten 6 × Bolts with 6 × Spring washers and 6 × Washers on the Rear Stabilizer Joint. The Spring Washers should always be on the outside and closer to the bolt than the Washers. Use the Allen wrench to fully tighten each bolt (Figure 2).

**Attach Rear Stabilizer Cover Set**

- Locate the Rear Stabilizer Cover Set, noting the Right and Left markings, and the **Step 1b Hardware Kit**.

- Attach the Right Rear Stabilizer Cover by loosely tightening the 1 x Machine Screw (Figure 3).

- Attach the Left Rear Stabilizer Cover to the Right by joining the alignment pegs and pushing together for a snug fit.

- Insert 1 x Machine Screw to secure the Left Rear Stabilizer, then finish tightening both Machine Screws with the Screwdriver.
STEP 2
Assemble Pedals

Pedal Installation

• Locate the Seat Post and raise it to the highest position by pulling up on the Seat Handle (Figure 4).

⚠️ CAUTION
Use caution to avoid tipping and when lifting heavy objects.

• To have better access while installing the pedals, position the FreeStep™ to rest on its back side by lifting up on the Front Crossbar and rotating on the Rear Stabilizer until the Seat Post is resting on the ground (Figure 5 and Figure 6).

• Locate the Pedals, noting Right and Left markings. Insert both Pedals onto the corresponding Base Pedal Arm (Figure 7).

• Use the Step 2 Hardware Kit to attach the Pedals. Hand tighten 4 × Large Bolts with 4 × Curved Washers and 4 × Nuts with 4 × Curved Washers as shown (Figure 8). The Curved Washers should wrap around the shape of the Base Pedal Arm and Pedal Mount Tube.

• Proceed to hand tighten 4 × Bolts with 4 × Washers as shown (Figure 8). Proceed to fully tighten all the nuts and bolts with Allen and Box-Ended wrenches (Figure 8).

• Once the Pedals are installed, return the FreeStep™ to the upright position by lowering the Front Crossbar and rotating on the Rear Stabilizer.
STEP 3
Assemble Seat

Seat Installation

- Locate the Lower Seat and place it upside-down on a flat surface, such as the edge of a table. Locate the Seat Back Assembly and line it up with the Lower Seat.

- Use the Step 3a Hardware Kit to assemble the seat parts. Hand tighten 4 × Bolts with 4 × Spring Washers and 4 × Washers as shown. Proceed to fully tighten the Bolts with the Allen Wrench (Figure 9).

- Before attaching the assembled Seat to the Seat Post, make sure the Seat Post is fully raised for better access, then line the Seat up with the Seat Post (Figure 10).

- Use the Step 3b Hardware Kit to attach the Seat. Hand tighten 4 × Bolts with 4 × Spring Washers and 4 × Washers as shown. Proceed to fully tighten the Bolts with the Allen Wrench (Figure 11).
**STEP 4**

**Assemble Supports**

**Console Front Support Bar Installation**

**IMPORTANT:** Do not pull or pinch the Speed Sensor Wire during the Console Front Support Bar Installation.

- Locate the Batteries (AA 1.5 V Alkaline) and install them in the back of the Console in the Battery Compartment, noting (+) and (-) symbols.

- Ensure that the Speed Sensor Wires remain on the outside. Align both ends of the Console Front Support Bar with the Lower Console Support Tube and insert (Figure 12).

- Carefully connect the Speed Sensor Wires (Figure 13).

- Use the **Step 4a Hardware Kit** to attach the Console Front Support Bar. Hand tighten 4 × Bolts with 4 × Curved Washers as shown. The Curved Washers should wrap around the shape of the Lower Console Support Tube. Proceed to fully tighten the Bolts with the Allen Wrench (Figure 14).

**Handle Support Tube Installation**

- Locate the Handle Support Tubes, noting Right and Left markings. Insert the bottom of each Handle Support Tube into the top of the Upper Pedal Arm (Figure 15).

- Use the **Step 4b Hardware Kit** to attach the Handle Support Tubes. Hand tighten 8 × Bolts with 8 × Curved Washers as shown. The Curved Washers should wrap around the shape of the Upper Pedal Arms. Proceed to fully tighten the Bolts with the Allen Wrench (Figure 16).
STEP 5
Assemble Cover Sets

Upper Front Leg Cover Sets Installation

**IMPORTANT:** Make sure the Speed Sensor Wire sits under the Left Upper Front Leg Cover Set and is not pinched during installation.

**TIP:** In order to gain better access to the screw holes while assembling the Upper Front Leg Cover Sets, adjust the position of the Pedal Arm Joints by pushing forward or pulling backward on the Handle Support Tubes.

- Locate the Upper Front Leg Cover Sets, noting Right and Left markings. Pair each set over the corresponding Right and Left Upper Front Leg (Figure 17).

- Use the **Step 5 Hardware Kit** to install the Upper Front Leg Cover Sets. Partially tighten 3 × Phillips Head Screws using the Screwdriver provided on each set as shown. Ensure they are properly aligned and proceed to fully tighten the Phillips Head Screws with the Screwdriver (Figure 17 and Figure 18).

Pedal Arm Joint Cover Sets Installation

- Locate the Pedal Arm Joint Cover Sets, noting Right and Left markings. Pair each set over the corresponding Right and Left Pedal Arm Joints (Figure 19).

- Use the **Step 5 Hardware Kit** to install the Pedal Arm Joint Cover Sets. Partially tighten 2 × Phillips Head Screws on each set as shown. Ensure they are properly aligned and proceed to fully tighten the Phillips Head Screws with the Screwdriver (Figure 19 and Figure 20).
STEP 6
Assemble Handles

Handle Installation

- Loosen the Handle Adjustment Knobs on the right and left Handle Support Tubes by turning the knobs counter-clockwise, then pulling outward (Figure 21).

- Locate the Handles, noting Right and Left markings. With the top of the handles pointing outward, insert both Handles into the corresponding Handle Support Tube. Adjust Handles as desired and tighten Handle Adjustment Knobs by releasing into a hole setting and then rotating clockwise (Figure 21).

CORRECT
The Right and Left Handles are assembled correctly.

INCORRECT
The Right and Left Handles are switched and need to be corrected.
Leveling

- Make sure your FreeStep™ is on a flat, stable surface. Locate the 3 × Leveling Feet as shown. If any of the feet are not resting flat on the ground, rotate them clockwise to lower them until they reach the ground (Figure 22).

Transporting

- The Transport Wheels are located on the back of the Rear Stabilizer. To transport, first lift from the Console Front Support Bar and then from the Front Crossbar. Move the FreeStep™ by rolling on the Transport Wheels as shown (Figure 23).

Adjust Handles: Height

- Loosen the Handle Adjustment Knob by turning counter-clockwise (Figure 24).

- The Handle Adjustment Knob is spring loaded, allowing you to pull the knob outward and then auto-lock it into a hole setting when released (Figure 25).

- Pull the Handle Adjustment Knob outward while pulling or pushing on the handle to adjust the height (Figure 26).

- Once both handles are adjusted as desired, turn the Handle Adjustment Knobs clockwise to secure in place.
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Adjust Seat: Height

- To raise the Seat height, simply pull up on the Seat Handle (Figure 29).

- To lower the Seat height, pull out on the Height Adjustment Knob and push down on the Seat Handle. Release the Knob in your desired position, then pull or push on the Handle to ensure the Seat locks into a hole setting (Figure 30).

- To secure the Seat setting, turn the Height Adjustment Knob clockwise (Figure 31).

Adjust Handles: Rotation

- To rotate the Handles, loosen the Handle Adjustment Knob and release by pulling outward. Rotate the Handle and lock the knob back into place (Figure 27).

- The Handles can be locked into outward and inward settings with 4 height adjustments each, allowing up to 8 positions total (Figure 28a and Figure 28b).
Adjust Seat: Rotation

- To recline the Seat, push in on the Seat Back Adjustment Knob and pull on the Seat Back. Make sure that the Seat Back locks into a hole setting (Figure 32 and Figure 33).

Adjust Resistance

- To increase resistance, rotate the Resistance Adjustment Knob clockwise, and to decrease resistance, rotate it counter-clockwise (Figure 34).

Using the Console

- When you begin to pedal, the Console will display readings based on your performance, showing the time in seconds (TMR), calories burned (CAL), distance in miles (DST), and speed in miles per hour (SPD) (Figure 35).

  - SCAN: While pedaling, the Console will automatically scan through all the settings. To stop scanning automatically and to cycle through to the setting you want to see, press the Console Button. (Figure 35).

  - RESET: To start at zero, holding down the Console button will reset your settings.

  - STOP: When you stop pedaling, the STOP will flash until you begin pedaling again. If you are done with your workout, the Console will automatically shut off.
User Guide

SUGGESTED USE

Standard Use

- For a balanced, full-body workout, use both your arms and legs to power the FreeStep™.

- Adjust the handles to the outward position. Adjust the Seat Height so your knees are at a slight angle during the maximum downward pedal position. Align the Seat Back to support a straight, upright posture.

Legs Only

- Target and tone leg muscles by powering the FreeStep™ with only your legs.

- Adjust the Seat Height so your knees are at a slight angle during the maximum downward pedal position. Align the Seat Back to a slightly reclined position to target the glutes and quadriceps. Hold onto the Seat Handles behind the Seat.

Arms Only

- Target and tone arm muscles by powering the FreeStep™ with only your arms.

- Adjust the handles to the inward position. Adjust the Seat Height so your knees are at a slight angle while feet are resting on the Console Front Support Bar. Align the Seat Back to support a straight, upright posture. Target triceps with an overhand grip as shown, or switch to an underhand grip to target biceps.

ADDITIONAL FEATURES

Water Bottle Holder

Device Holder
Teeter warrants this product to be free from defects in workmanship and material, under normal use and service conditions, during the period starting with the day of retail purchase and continuing for: ninety (90) days for the base of the product (including the drive mechanism and all moving parts therein) and one (1) year for the rest of the product (excluding the base), including any defects in materials, workmanship, fabrics and padding. If a repair or replacement is not commercially practical or cannot timely be made, then Teeter will, at the original Purchaser’s option, replace the product or the applicable portion of the product with a comparable product or refund the purchase price.

Handling and transportation costs related to product warranty service only are covered by this warranty. This warranty does not cover damage resulting from improper handling, assembly, or installation, repairs made by others, accident, misuse, or abuse. Under no circumstances shall Teeter, or any other party involved in the sale of this product, have any liability for incidental or consequential damage arising from breach of an express or implied warranty on any Teeter product.

EXCEPT AS SET FORTH ABOVE, NO WARRANTY IS GIVEN WITH RESPECT TO ANY TEETER PRODUCT, AND ALL EXPRESS WARRANTIES ARE DISCLAIMED. To the extent this warranty is found not to be enforceable, it shall be deemed revised to the extent necessary to make it enforceable. This warranty and any controversy or claim arising out of this warranty or its interpretation shall be governed by the laws of the State of Washington, USA. Any controversy or claim arising out of or relating to this warranty, its interpretation, or any alleged breach thereof, which cannot be amicably settled between Teeter and the owner within sixty (60) days of written notice by the aggrieved party to the other, shall be finally settled by arbitration submitted to three (3) arbitrators selected from the panels of the arbitrators of the American Arbitration Association located closest to Teeter’s principal place of business.

Some states do not allow the exclusion of incidental or consequential damage from a warranty, so the above limitation or exclusion may not apply to you. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state. This warranty is completely transferable to any and all future owners of this product, provided no alterations have been made to the product.

HOW TO SUBMIT YOUR REGISTRATION:

Step 1
Fill out this information for your own records.

Step 2
Go online to teeter.com to register your warranty.

If you are unable to go online, you can request a warranty card to be mailed to you by calling Customer Service at 800-847-0143. Please DO NOT mail this to Teeter.
Core Restore
Soothe your tired, aching back with this multi-functional lumbar support and core training tool designed to help relieve back pain and strengthen supporting muscles.

EP-970™ Inversion Table
The premier Teeter Inversion Table featuring the Deluxe EZ-Reach Handle to reduce the need for bending, Traction Handles to enhance decompression at lesser angles and Stretch Max Handles for added support and stretching options.

Sit-Stand™ Desk
Sit, stand and keep moving during your workday to boost productivity, comfort and good posture habits.

T3™ Massager
Countless options for self-massage, trigger point therapy, and myofascial release to resolve tension and pain gently and naturally.

If you have any trouble assembling the equipment, or questions about its use, please contact customer service.

USA: 800-847-0143 or info@teeter.com
International: info@teeterintl.com

Check out the selection of products and accessories available at teeter.com!